

## 2.0 PROPOSED ACTION

### 2.1 PROPOSED FACILITIES

Millennium proposes to construct and operate a new pipeline system of 36- and 24-inch-diameter pipeline extending from an interconnection with TransCanada in Lake Erie at the U.S./Canadian border to landfall near Ripley in Chautauqua County, New York, across southern New York to an interconnection with Con Ed near the Westchester/Bronx County line in Mount Vernon, New York.<sup>1/</sup>

Among other purposes, the new pipeline system would replace Columbia's aging Line A-5 mainline and would include:

1. Construction and operation of:

373.5 miles of 36-inch-diameter mainline;

43.8 miles of 24-inch-diameter mainline;

3 measurement facilities; and

associated pipelines facilities, including mainline and block valves, pig launchers and receivers, remote blowdown valves, and remote cathodic protection rectifier beds.

2. Aquisition from Columbia of:

6.7 miles of 24-inch diameter pipeline in Rockland County that would be used for the new mainline system between mileposts (MPs)<sup>2/</sup> 376.4 and 383.3; and

20.1 miles of laterals and 28 metering and regulation stations in New York and Pennsylvania, and one compressor station in Pennsylvania.

Millennium would operate the mainline and laterals as part of the Millennium Pipeline Project. Figure 2.1-1 shows the general location of the mainline facilities listed in table 2.1-1; table 2.1-2 lists the Columbia facilities that would become part of the new Millennium pipeline system. Detailed maps of the mainline and laterals are in appendix B1 (mainline and New York laterals) and appendix B2 (Milford laterals in New York and Pennsylvania).

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1/ On October 27, 1998, Millennium filed a line change at the Lake Erie landfall in response to comments from landowners. The revised route would avoid the originally proposed landfall in North East, Pennsylvania. On the same date, Millennium filed 15 other line changes to its originally filed route in response to state agency and landowner comments (see section 3.4). This revised route is the one analyzed in this DEIS.

2/ In order to provide a consistent frame of reference and facilitate review throughout the scoping process, the milepost marker locations in this DEIS (and on the maps in appendix B) are those that were filed in Millennium's original application on December 22, 1997. However, the alignment sheets filed on October 27, 1998 included the results of additional surveys completed in the summer of 1998 and the 16 line changes that were incorporated into the original route. These changes modified the survey length and increased the actual length of the pipeline by about 2.0 miles. Therefore, mileposts cannot be used to calculate length. Actual crossing lengths in this DEIS have been determined from the survey station numbers.

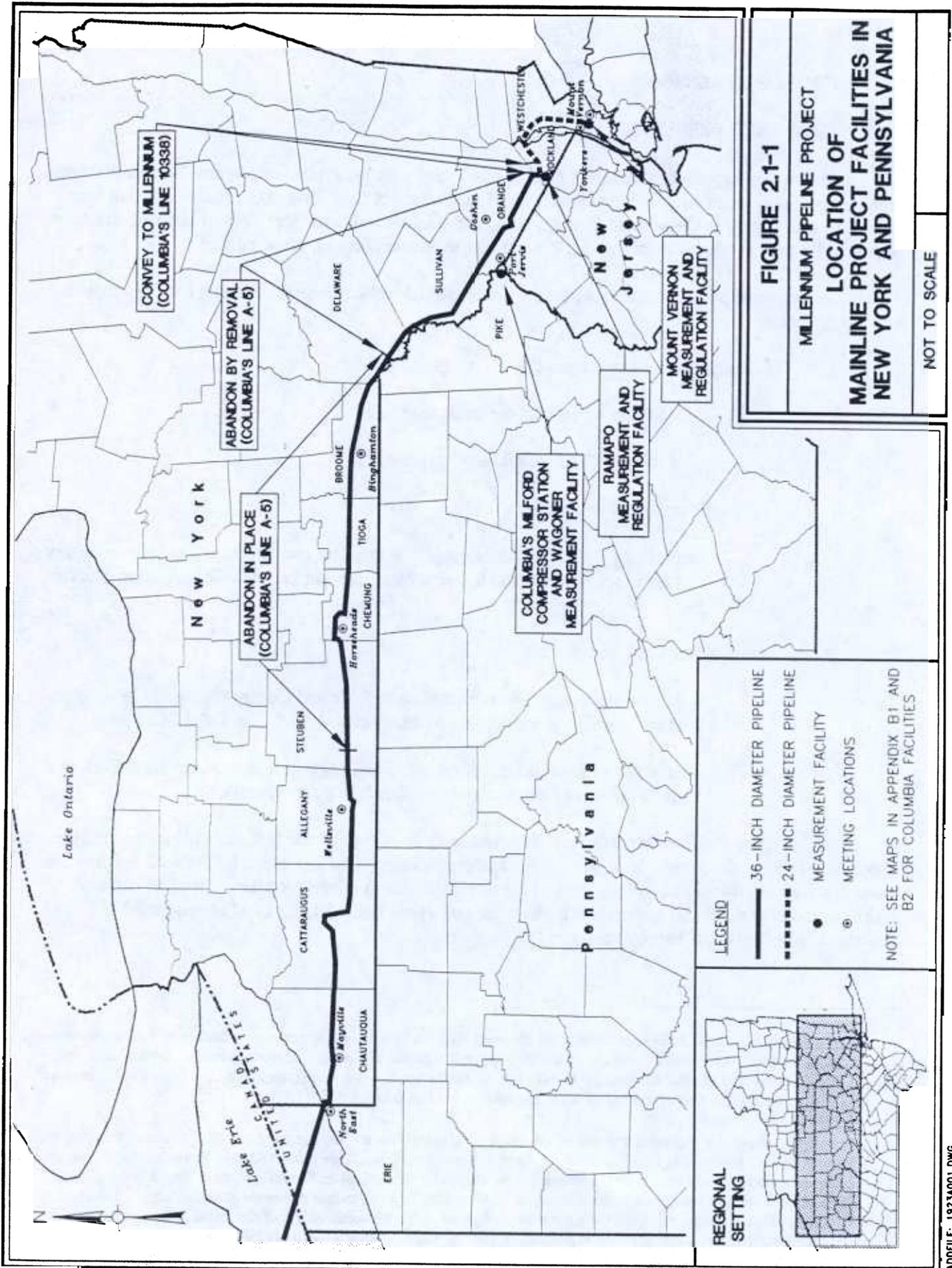


TABLE 2.1-1

## Millennium Mainline Project Facilities

| Facility   | Pipeline Diameter | Approximate Milepost                    | County       | State   |                         |          |
|--|-------------------|---|--------------|---|-------------------------|----------|
| Mainline <u>a/</u>                                       | 36-inch           | 0.0 - 32.9                              | NA <u>b/</u> | NY, PA  |                         |          |
|  |                   | 32.9 - 72.4                             | Chautauqua   | NY  |                         |          |
|  |                   | 72.4 - 117.2                            | Cattaraugus  | NY  |                         |          |
|  |                   | 117.2 - 148.0                           | Allegany     | NY  |                         |          |
|  |                   | 148.0 - 191.4                           | Steuben      | NY  |                         |          |
|  |                   | 191.4 - 216.3                           | Chemung      | NY  |                         |          |
|  |                   | 216.3 - 238.2                           | Tioga        | NY  |                         |          |
|  |                   | 238.2 - 275.4                           | Broome       | NY  |                         |          |
|  |                   | 275.4 - 298.0                           | Delaware     | NY  |                         |          |
|  |                   | 298.0 - 333.0                           | Sullivan     | NY  |                         |          |
|  |                   | 333.0 - 372.2                           | Orange       | NY  |                         |          |
|  |                   |   | 24-inch      | 372.2 - 389.2 <u>c/ d/</u><br>389.2 - 422.4 <u>d/</u> | Rockland<br>Westchester | NY<br>NY |
|  |                   | Sub-Total - Mainline Construction       |              | 417.3 miles <u>g/</u>                                 |                         |          |
|  |                   | <b>Metering and Regulation Stations</b> |              |   |                         |          |
| Wagoner Station  | --                | <u>f/</u>                               | Pike         | PA  |                         |          |
| Ramapo Station   | --                | 376.4                                   | Rockland     | NY  |                         |          |
| Mount Vernon Station                                     | --                | 422.4                                   | Westchester  | NY  |                         |          |
| <b>Mainline/Block Valves and Pig Launchers/Receivers</b> |                   |   |              |   |                         |          |
| Mainline Valve   | 36-inch           | 33.5                                    | Chautauqua   | NY  |                         |          |
| Block Valve and Receiver/Launcher                        | --                | 44.3                                    | Chautauqua   | NY  |                         |          |
| Mainline Valve   | --                | 58.9                                    | Chautauqua   | NY  |                         |          |
| Mainline Valve   | --                | 73.8                                    | Cattaraugus  | NY  |                         |          |
| Mainline Valve   | --                | 87.9                                    | Cattaraugus  | NY  |                         |          |
| Mainline Valve   | --                | 95.9                                    | Cattaraugus  | NY  |                         |          |
| Mainline Valve   | --                | 110.3                                   | Cattaraugus  | NY  |                         |          |
| Mainline Valve   | --                | 128.7                                   | Allegany     | NY  |                         |          |
| Mainline Valve   | --                | 138.5                                   | Allegany     | NY  |                         |          |
| Mainline Valve   | --                | 158.1                                   | Steuben      | NY  |                         |          |
| Mainline Valve   | --                | 177.9                                   | Steuben      | NY  |                         |          |
| Block Valve and Receiver/Launcher                        | 36-inch           | 190.6                                   | Steuben      | NY  |                         |          |
| Mainline Valve   | --                | 206.1                                   | Chemung      | NY  |                         |          |
| Mainline Valve   | --                | 221.2                                   | Tioga        | NY  |                         |          |
| Mainline Valve   | --                | 230.9                                   | Tioga        | NY  |                         |          |
| Mainline Valve   | --                | 241.8                                   | Broome       | NY  |                         |          |
| Mainline Valve   | --                | 252.6                                   | Broome       | NY  |                         |          |
| Mainline Valve   | --                | 259.9                                   | Broome       | NY  |                         |          |
| Mainline Valve   | --                | 269.1                                   | Broome       | NY  |                         |          |
| Mainline Valve   | --                | 280.6                                   | Delaware     | NY  |                         |          |
| Mainline Valve   | --                | 295.2                                   | Delaware     | NY  |                         |          |
| Mainline Valve   | --                | 310.2                                   | Sullivan     | NY  |                         |          |
| Mainline Valve   | --                | 330.0                                   | Sullivan     | NY  |                         |          |
| Mainline Valve   | --                | 337.6                                   | Orange       | NY  |                         |          |
| Mainline Valve   | --                | 340.3                                   | Orange       | NY  |                         |          |
| Mainline Valve   | --                | 347.5                                   | Orange       | NY  |                         |          |
| Mainline Valve   | --                | 359.1                                   | Orange       | NY  |                         |          |
| Mainline Valve   | --                | 364.0                                   | Orange       | NY  |                         |          |
| Mainline Valve   | --                | 367.6                                   | Orange       | NY  |                         |          |
| Mainline Valve   | --                | 373.1                                   | Rockland     | NY  |                         |          |
| Block Valve and Receiver/Launcher                        | 36-/24-inch       | 376.6                                   | Rockland     | NY  |                         |          |
| Mainline Valve   | 24-inch           | 382.9                                   | Rockland     | NY  |                         |          |
| Mainline Valve   | --                | 387.5                                   | Rockland     | NY  |                         |          |

TABLE 2.1-1 (cont'd)

| Facility  | Pipeline Diameter | Approximate Milepost | County      | State |
|---|-------------------|----------------------|-------------|-------|
| <b>Mainline Valves and Block Valves (cont'd)</b>    |                   |                      |             |       |
| Mainline Valve                                      |                   | 390.3                | Westchester | NY    |
| Mainline Valve                                      |                   | 395.6                | Westchester | NY    |
| Mainline Valve                                      | --                | 402.9                | Westchester | NY    |
| Mainline Valve                                      | --                | 409.1                | Westchester | NY    |
| Mainline Valve                                      | --                | 417.0                | Westchester | NY    |
| Block Valve and Receiver                            | --                | 421.2                | Westchester | NY    |
| Block Valve   | --                | 422.4                | Westchester | NY    |
| <b>Remote Blowdown Valves g/</b>                    |                   |                      |             |       |
| Niagara Mohawk Valve                                |                   | 110.6                | Cattaraugus | NY    |
| Niagara Mohawk Valve                                |                   | 241.3                | Broome      | NY    |
| Con Ed Valve  |                   | 394.5                | Westchester | NY    |
| <b>Remote Cathodic Protection Rectifier Beds h/</b> |                   |                      |             |       |
| Conventional ground bed                             | --                | 34.9                 | Chautauqua  | NY    |
| Conventional ground bed                             | --                | 56.3                 | Chautauqua  | NY    |
| Conventional ground bed                             | --                | 74.7                 | Cattaraugus | NY    |
| Conventional ground bed                             | --                | 95.7                 | Cattaraugus | NY    |
| Conventional ground bed                             | --                | 115.3                | Cattaraugus | NY    |
| Conventional ground bed                             | --                | 135.9                | Allegheny   | NY    |
| Conventional ground bed                             | --                | 156.5                | Steuben     | NY    |
| Conventional ground bed                             | --                | 176.3                | Steuben     | NY    |
| Conventional ground bed                             | --                | 195.4                | Chemung     | NY    |
| Conventional ground bed                             | --                | 215.1                | Chemung     | NY    |
| Conventional ground bed                             | --                | 235.2                | Tioga       | NY    |
| Conventional ground bed                             | --                | 254.8                | Broome      | NY    |
| Conventional ground bed                             | --                | 276.3                | Delaware    | NY    |
| Conventional ground bed                             | --                | 296.2                | Delaware    | NY    |
| Conventional ground bed                             | --                | 315.9                | Sullivan    | NY    |
| Conventional ground bed                             | --                | 336.6                | Orange      | NY    |
| Conventional ground bed                             | --                | 359.4                | Orange      | NY    |
| Conventional ground bed                             | --                | 369.6                | Orange      | NY    |
| Deep well ground bed                                | --                | 390.4                | Westchester | NY    |
| Deep well ground bed                                | --                | 408.2                | Westchester | NY    |
| Deep well ground bed                                | --                | 420.5                | Westchester | NY    |

a/ Generally, Millennium would install the new pipeline adjacent to Columbia's Line A-5 between MPs 154.3 and 285.6, and would remove and replace Columbia's Line A-5 between MPs 285.6 and 376.4.

b/ This is the 32.9-mile-long Lake Erie crossing.

c/ Millennium would acquire 6.7 miles of Columbia's 24-inch-diameter pipeline (Line 10338) in Rockland County, between MP 376.4 and MP 383.3, as part of its mainline system. No construction would be required on this segment.

d/ Includes the 2.2-mile-long Hudson River crossing.

e/ Although the mainline system would be about 424.0 miles long, actual pipeline construction is 417.3 miles, comprising 32.9 miles offshore in Lake Erie and 384.4 miles on land in New York.

f/ The Wagoner Station would be constructed adjacent to Columbia's Milford Compressor Station on Columbia's Line 1278 that would be conveyed by Columbia to Millennium.

g/ Remote blowdown valves would be constructed outside of the permanent right-of-way in areas where mainline valves are required by the Department of Transportation regulations and the pipeline would be adjacent to a powerline. Each would require a 250- to 300-foot-long right-of-way (see figure A-1085 in appendix C)

h/ Remote cathodic protection rectifier beds would be required where the existing beds are not sufficient for the new pipeline.

TABLE 2.1-2

## Columbia's Facilities to be Abandoned or Conveyed to Millennium

| Facility                                    | Pipeline Diameter (inches) | Approximate Millennium Milepost | Approximate Length (miles) | County                                    | State |
|---|----------------------------|---------------------------------|----------------------------|---|-------|
| <b>ABANDON IN PLACE</b>                     |                            |                                 |                            |   |       |
| Line A-5 g/                                 | 10, 12, 20                 | 154.3 - 285.6                   | 129.8                      | Steuben, Chemung, Tioga, Broome, Delaware | NY    |
| <b>ABANDON BY REMOVAL</b>                   |                            |                                 |                            |   |       |
| Line A-5 g/                                 | 8, 10, 12, 16, 24          | 285.6 - 376.4                   | 92.2                       | Delaware, Sullivan, Orange, Rockland      | NY    |
| <b>ABANDON BY CONVEYANCE TO MILLENNIUM</b>  |                            |                                 |                            |   |       |
| Lines A-1 to A-4 b/                         | 6, 12                      | 151.8                           | 4.0                        | Steuben                                   | NY    |
| Line A-5 c/                                 | 12                         | 195.8                           | 1.9                        | Chemung                                   | NY    |
| Line AD-31 d/                               | 6                          | 231.5                           | 2.6                        | Tioga                                     | NY    |
| Line N g/                                   | 12                         | 250.8                           | 0.1                        | Broome                                    | NY    |
| Line A-2 f/                                 | 6                          | 285.6                           | 0.7                        | Delaware                                  | NY    |
| Milford Line: g/                            |                            |                                 |                            |   |       |
| Line K                                      | 10, 14                     | 337.9                           | 4.9                        | Orange                                    | NY    |
| Line U                                      | 4                          | -                               | 0.1                        | Orange                                    | NY    |
| Line 1278                                   | 10, 14                     | -                               | 5.6                        | Pike                                      | PA    |
| Line 1842                                   | 8, 12, 14                  | -                               | 0.2                        | Pike                                      | PA    |
| Line 10338 h/                               | 24                         | 376.4 - 383.3                   | 6.7                        | Rockland                                  | NY    |
| Sub-total:                                  |                            |                                 | 26.8                       |   |       |
| Milford Compressor Station g/               |                            |                                 |                            | Pike                                      | PA    |
| <b>Metering and Regulation Stations: l/</b> |                            |                                 |                            |   |       |
| North Road                                  |                            | 157.9                           |                            | Steuben                                   | NY    |
| Corning Natural Gas                         |                            | 180.4                           |                            | Steuben                                   | NY    |
| Cooper Plains                               |                            | 182.1                           |                            | Steuben                                   | NY    |
| M Account                                   |                            | 187.5                           |                            | Steuben                                   | NY    |
| Corning Glass                               |                            | 188.4                           |                            | Steuben                                   | NY    |
| Hickory Grove Road g/                       |                            | 195.8                           |                            | Chemung                                   | NY    |
| Spencer (Dean Creek)                        |                            | 217.3                           |                            | Tioga                                     | NY    |
| Catonk                                      |                            | 228.2                           |                            | Tioga                                     | NY    |
| Owego g/                                    |                            | 231.5                           |                            | Tioga                                     | NY    |
| Union Center                                |                            | 240.2                           |                            | Broome                                    | NY    |
| Endicott                                    |                            | 241.7                           |                            | Broome                                    | NY    |
| Westover                                    |                            | 245.7                           |                            | Broome                                    | NY    |
| Willis Road                                 |                            | 248.1                           |                            | Broome                                    | NY    |
| Port Dickinson g/                           |                            | 250.8                           |                            | Broome                                    | NY    |
| Kirkwood                                    |                            | 253.8                           |                            | Broome                                    | NY    |
| Walton-Deposit                              |                            | 276.1                           |                            | Delaware                                  | NY    |
| Hancock                                     |                            | 285.6                           |                            | Delaware                                  | NY    |
| Hartwood Club                               |                            | 332.1                           |                            | Sullivan                                  | NY    |
| Huguenot                                    |                            | 340.5                           |                            | Orange                                    | NY    |
| Middletown                                  |                            | 347.7                           |                            | Orange                                    | NY    |
| Warwick                                     |                            | 359.3                           |                            | Orange                                    | NY    |
| Greenwood Lake                              |                            | 364.2                           |                            | Orange                                    | NY    |
| Central Hudson/Tuxedo                       |                            | 367.9                           |                            | Orange                                    | NY    |
| Sloatsburg                                  |                            | 373.1                           |                            | Rockland                                  | NY    |
| Ramapo                                      |                            | 376.4                           |                            | Rockland                                  | NY    |
| Buena Vista                                 |                            | 383.3                           |                            | Rockland                                  | NY    |
| Port Jervis g/                              |                            | -                               |                            | Orange                                    | NY    |
| Wagoner g/                                  |                            | -                               |                            | Pike                                      | PA    |

TABLE 2.1-2 (cont'd)

- a/ Line A-5 begins at Columbia's North Greenwood Compressor Station in Steuben County, about 0.6 mile northwest of the interconnection with Millennium's pipeline at MP 154.3. Line A-5 extends for about 222.0 miles to Rockland County. About 126.4 miles of 12-inch, 2.5 miles of 20-inch, and 0.9 miles of 10-inch pipeline would be abandoned in place. About 7.1 miles of 24-inch, 0.2 mile of 16-inch, 54.6 miles of 12-inch, 21.4 miles of 10-inch, and 8.9 miles of 8-inch pipeline would be abandoned by removal.
- b/ Lines A-1, A-2, A-3, and A-4 begin at MP 151.8 and continue west and parallel to each other for about 0.8 mile. Line A continues west for additional 0.8 mile.
- c/ A segment of Line A-5 would be used to transport gas from Millennium's pipeline at MP 195.8 to the Hickory Grove metering and regulating station, about 1.9 miles east of the Millennium pipeline.
- d/ Line AD-31 is a lateral that would transport gas from Millennium's pipeline at MP 231.5 to the Owego metering and regulating station, about 2.6 miles south of the Millennium pipeline.
- e/ Line N is a lateral that would transport gas from Millennium's pipeline at MP 250.8 to the Port Dickinson metering and regulating station, about 0.1 mile south of the Millennium pipeline.
- f/ Line A-2 begins at the Hancock measuring station at MP 285.6 and continues south for 0.7 mile
- g/ The Milford Line consists of Line K, Line U, Line 1278, and Line 1842 (see appendix B2). Line K begins at Millennium MP 337.9 and continues southwest for 4.9 miles to the Port Jarvis meter and regulating station and then west to the New York/Pennsylvania state line. At the state line, Line K splits. Line U turns south for about 1.2 miles and Line 1278 continues southwest to the Milford Compressor Station and the Wagoner meter and regulating station. Line 1842 extends southwest for about 0.2 miles between the Milford Compressor Station and an interconnection with Tennessee Gas Pipeline Company. The Milford Compressor Station consists of three, 350 horsepower units with a total of 1,050 horsepower.
- h/ Line 10338 begins at the Ramapo metering and regulating station, the end of Line A-5, and extends east for 6.7 miles to the Buena Vista metering and regulating station. This line would be acquired and used by Millennium as part of the Millennium mainline system between MPs 376.4 and 383.3.
- i/ Columbia would install overpressure protection equipment at its metering and regulating stations before they are acquired by Millennium.

In its related application, Columbia proposes to abandon or convey to Millennium its Line A-5 pipeline and certain associated pipeline facilities that provide service from Line A-5 (see table 2.1-2). Specifically, Columbia would:

abandon in place about 129.8 miles of 10- to 12-inch-diameter pipeline between Steuben and Delaware Counties, New York (Line A-5);

- abandon and remove 92.2 miles of 8- to 24-inch diameter pipeline between Delaware and Rockland Counties, New York (Line A-5);

abandon and convey to Millennium 6.7 miles of 24-inch-diameter pipeline in Rockland County, New York (Line 10338); and

abandon and convey to Millennium 14.3 miles of 4- to 14-inch-diameter pipeline and 27 measuring stations in New York, and 5.8 miles of 8- to 14-inch-diameter pipeline and 1 compressor station and 1 measuring station in Pennsylvania that extend from Columbia's Line A-5 to customers in New York and Pennsylvania.

Columbia would also install overpressure protection equipment at those meter and regulating stations that would be conveyed to Millennium. Table 2.1-2 identifies Columbia's facilities by county and state; detailed maps of these facilities are included in the maps in appendices B1 and B2. Firm gas service to customers on Line A-5 would be maintained during construction of the Millennium pipeline through use of the existing Line A-5 between Steuben and Delaware Counties (MPs 154.3 to 285.6), temporary facilities, staged construction practices, and load balancing. However, restrictions may occur during some periods for customers with interruptible gas service.

In areas where Line A-5 would be abandoned in place, Columbia proposes to retain rights to the pipeline and right-of-way. Columbia states that it has received several offers to acquire all or portions of the pipeline to be abandoned and that the pipeline may be used in the future to provide natural gas service, if appropriate and in the public interest. However, Columbia has provided no details on the proposal since it would not use or transfer the pipeline as part of this application. Actual use of this pipeline, if reactivated in the future, would be subject to the appropriate federal and state environmental review at the time when the proposal is finalized (see section 2.6).

This DEIS analyzes all those facilities that would require construction for the new Millennium pipeline system. Those facilities that would be abandoned in place or conveyed by Columbia to Millennium (including the 6.7 miles in Rockland County) would require only minimal ground disturbance to clean and seal the pipeline and would be within the same areas disturbed for construction of the Millennium pipeline. Installation of the overpressure protection equipment at Columbia's metering and regulating stations would take place entirely within these existing facilities. Therefore, environmental impact associated with conveyance or modification of these facilities are either included in our analysis of construction and operation of the Millennium pipeline or are considered negligible.

## **2.2 LAND REQUIREMENTS**

Millennium would use a nominal 75-foot-wide construction right-of-way for installation of the pipeline (see figure 2.2-1). About 347.0 miles (83 percent of the total miles and 90 percent of the land miles) of the pipeline would be constructed adjacent to or within existing pipeline, powerline, or road rights-of-way and the remaining 70.3 miles (about 32.9 miles in Lake Erie and 37.4 miles on land) would be constructed on new right-of-way. Detailed cross-sections, which show the amount of overlap of the

construction and operational rights-of-way on existing rights-of-way (typically, about 25 feet), is in appendix C. Table C1 lists by milepost the typical cross-section where the pipeline would be adjacent to existing rights-of-way; table C2 identifies by milepost the locations where the pipeline would be on new right-of-way; table C3 identifies by milepost the locations where the pipeline would be more than 25 feet from existing pipelines; and C4 contains the typical right-of-way cross-sections.

In addition to the construction right-of-way, temporary extra work space outside the construction right-of-way would be required on both sides of roads, railroads, rivers, wider stream and wetland crossings, and in areas of side slope, cultivated agricultural land, and for crossovers of existing pipelines. Typically, each extra work space would be between 100 and 150 feet long and between 50 and 75 feet wide, and would be on the working side of the construction right-of-way. Aboveground facilities would either be adjacent to the right-of-way (measuring stations) or within the operational right-of-way (mainline valves and pig launchers/receivers).

Disturbance would also occur in areas beyond the construction right-of-way for access roads and pipe storage/contractor yards. Although access to the construction right-of-way would generally be from existing roads and along the construction right-of-way, Millennium has identified 247 private or semi-private roads that would be used for access to the construction right-of-way and may require minor grading or improvements to support construction traffic. The temporary access roads are identified on the maps in appendix B and listed by milepost in appendix D. Millennium also identified 23 potential pipe storage/contractor yards. These yards are generally on level sites in open or commercial areas with easy public access to the right-of-way. Appendix B4 includes maps of each pipe storage/contractor yard.

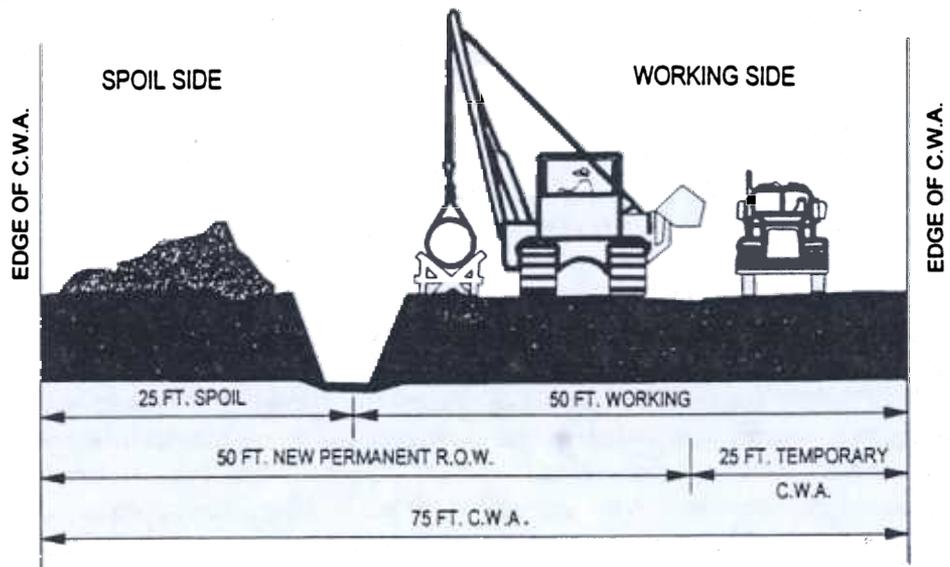
Construction of the Millennium Pipeline Project would affect a total of about 6,352.3 acres of land and water. This includes 797.6 acres of water in Lake Erie, 4,245.7 acres for the nominal construction right-of-way, 739.0 acres for the temporary extra work areas, 225.6 acres for the access roads, 322.9 acres for the pipe storage/contractor yards, 2.9 acres for the aboveground facilities, and 18.6 acres for the remote cathodic protection ground beds. Affected land would include about 2,620.2 acres of open land (including existing rights-of-way), 1,527.0 acres of forest, 1,018.6 acres of agriculture, 875.6 acres of water, and 310.9 acres of other land including residential and commercial/industrial land. NYSDA&M commented that as much as 20 percent of the open land actually may be used for agriculture and would need to be verified during easement negotiations. Following construction, Millennium would retain about 3,141.5 acres for operation of the project.

### **2.3 CONSTRUCTION PROCEDURES**

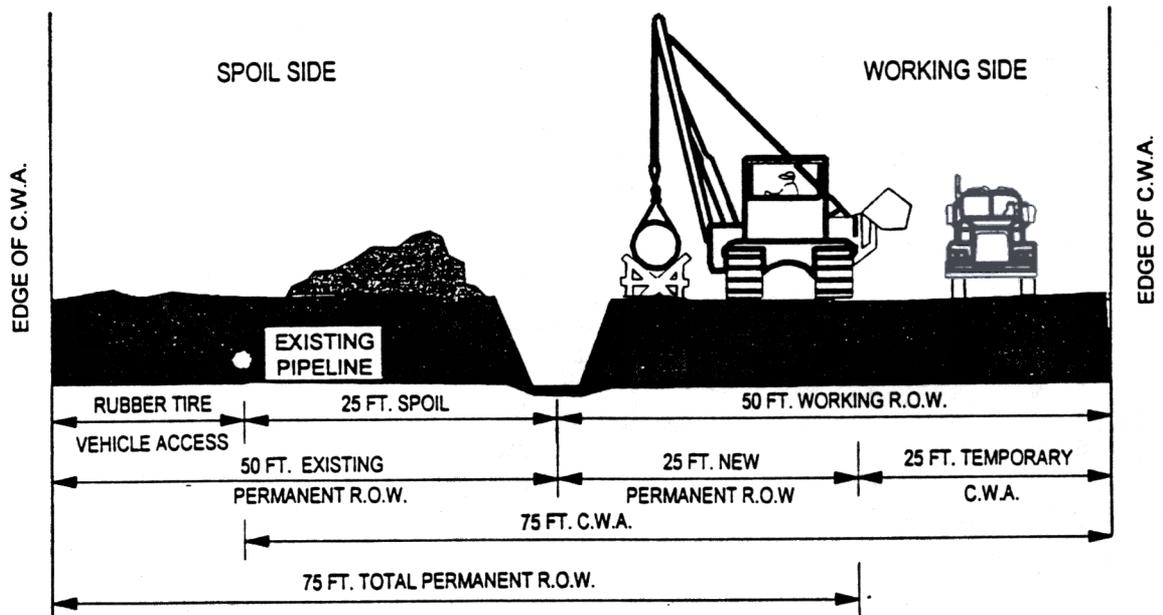
The pipeline and aboveground facilities would be designed, constructed, operated, and maintained in accordance with:

U.S. Department of Transportation (DOT) regulations in 49 Code of Federal Regulations (CFR) 192, "Transportation of Natural and Other Gas by Pipeline: Minimum Federal Safety Standards;" and

18 CFR Part 2.69, "Guidelines to be Followed by Natural Gas Pipeline Companies in the Planning, Clearing, and Maintenance of Rights-of-Way and the Construction of Aboveground Facilities."



**NEW R.O.W. & LIFT AND LAY**



**ADJACENT TO EXISTING R.O.W.**

- NOTES:
1. THE DIMENSIONS SHOWN ON THIS FIGURE ARE TYPICAL. REFER TO CONSTRUCTION ALIGNMENT SHEETS FOR SPECIFIC CONSTRUCTION WORK AREA DIMENSIONS.
  2. R.O.W. = RIGHT-OF-WAY
  3. C.W.A. = CONSTRUCTION WORK AREA

NOT TO SCALE

**MILLENNIUM  
PIPELINE  
PROJECT**

**TYPICAL UPLAND  
CONSTRUCTION  
WORK AREA**

**FIGURE  
2.2-1**

In addition, Millennium would implement the construction and restoration procedures identified in its Environmental Construction Standards (ECS) (see appendix E1). The ECS incorporates the FERC's Upland Erosion Control, Revegetation, and Maintenance Plan (Plan) and Wetland and Waterbody Construction and Mitigation Procedures (Procedures) (see appendix E2).

To monitor compliance with environmental requirements, Millennium would assign one full-time lead environmental specialist to each spread to support its environmental and agricultural inspectors. One or more environmental and agricultural inspectors would be assigned to each spread (see section VII of Millennium's ECS for a description of the duties of these inspectors). Millennium would also require that each construction contractor provide at least one environmental compliance specialist per spread to monitor the contractor's maintenance of erosion control devices and construction in environmentally sensitive areas. All environmental inspectors would be responsible for monitoring construction activities for compliance with the conditions of the FERC certificate, the ECS, and all other applicable Federal, state, and local permits, and landowner agreements. Construction and restoration would also be monitored by the FERC staff.

Millennium proposes to construct the pipeline using 9 individual construction spreads (see table 2.3-1). Each spread would install the pipeline simultaneously over a period of 6 to 8 months between April and November 1, 2000. However, Millennium proposes to begin construction of certain segments of the pipeline in mid to late 1999. These segments would include the Hudson River open-cut crossing and other major waterbody crossings that would be directionally drilled. This would allow for an alternate open-cut crossing if the directional drill fails in progress or cannot be completed.

**TABLE 2.3-1**  
**Proposed Construction Spreads**

| State/County                   | Construction Spread | Approximate Milepost | Ending Milepost Location | Approximate Spread Length (mi) |
|--------------------------------|---------------------|----------------------|--------------------------|--------------------------------|
| <b>Pennsylvania/New York</b>   | <b>1 a/</b>         | <b>0.0 - 33.5</b>    | <b>Landfall</b>          | <b>33.5</b>                    |
| <b>New York</b>                |                     |                      |                          |                                |
| Chautauqua, Cattaraugus        | 2                   | 33.5 - 88.4          | State Route 353          | 55.2                           |
| Cattaraugus, Allegany, Steuben | 3                   | 88.4 - 148.9         | Williamson Road          | 60.8                           |
| Steuben, Chemung, Tioga        | 4                   | 148.9 - 217.3        | Dean Creek Road          | 68.7                           |
| Tioga, Broome, Delaware        | 5                   | 217.3 - 276.0        | Walton-Deposit Station   | 59.0                           |
| Delaware, Sullivan             | 6                   | 276.0 - 337.8        | Line K Tie-in            | 62.1                           |
| Sullivan, Orange               | 7                   | 337.8 - 376.4        | Ramapo Station           | 38.8                           |
| Orange, Rockland               | 9A b/               | 383.3 - 387.4        | Bowline Point            | 4.1                            |
| Rockland, Westchester          | 8 c/                | 387.5 - 391.2        | State Route 9A           | 3.8                            |
| Westchester                    | 9B                  | 391.2 - 422.4        | Mount Vernon Station     | 31.3                           |

a/ Lake Erie construction spread.  
b/ Between MPs 376.4 and 383.3 (6.7 miles), no construction would be required since Millennium would acquire Columbia's 24-inch-diameter pipeline.  
c/ Hudson River construction spread.

### 2.3.1 General Offshore Construction Procedures

TransCanada would construct the Lake Erie segment of the pipeline and would transfer ownership and the operation of the U.S. segment to Millennium after construction is complete. The entire Lake Erie

crossing would be about 93.3 miles long, with about 60.4 miles in Canada and 32.9 miles in the U.S. in Pennsylvania and New York state waters. Both the U.S. and Canada shorelines would be directionally drilled and the Lake Erie segment of the pipeline would be installed using the standard jet sled/barge construction technique with some modification because of the lake environment (e.g., cold winters that freeze the lake January through March, and the availability of large pipe laying equipment because of limited access into the Great Lakes). Construction is expected to begin in early April 2000 and to be completed by the in-service date of November 1, 2000.

The directional drill of the U.S. shoreline is scheduled to begin in early March and be completed by July. It would involve drilling a pilot hole about 700 feet back from shoreline to about 3,500 to 3,900 feet offshore. The pilot hole would then be enlarged with a reamer to accommodate the pipeline that would be staged in Lake Erie and pulled back to shore. During the drilling operation, about 5,000 feet of pipe would be fabricated on lay barges offshore and laid on the lake bottom in preparation for the pull back to the shore. The directional drill would involve two shifts of workers operating 24 hours a day, 7 days a week for about 3 months.

Millennium states that exposed bedrock and coarse till material predominate the lake bed for more than 0.8 mile beyond the directional drill exit hole. Blasting may be required for trench excavation, however, other trenching techniques, including ripping and cutting, are also being considered for this portion of the pipeline corridor.

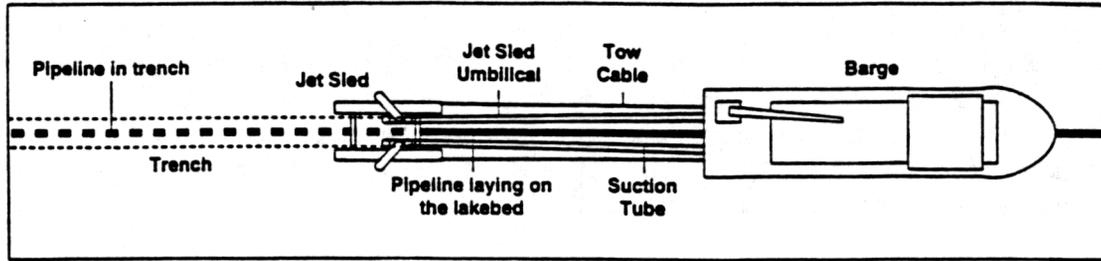
Installation of the Lake Erie segment of the pipeline would begin in April and would continue to November 1. It would involve welding 40-foot-long pipe joints end-to-end on lay barges for installation by jet sled in the lake bottom from the directional drill exit hole in Canada to the U.S. drill hole. The average production rate would be about 100 joints per day (about 4,000 feet per day) using two shifts of workers operating 24 hours a day, 7 days a week. Lay barges can continue operating in seas up to 8 feet high. Installation of the pipeline is expected to take about 5.5 months, from mid-April through October.

The Lake Erie segment of pipeline would be weighted with a 3-inch concrete coating and buried in a trench at least 6.5 feet deep to provide at least 3 feet of cover. Cover would be increased to 8 feet or more in areas where ice scour is known or likely to occur (see section 5.3.3). The concrete coating would most likely be applied to the pipeline sections at a local concrete coating yard, possibly in Erie, Pennsylvania, and then transported to the lay barge, where the pipe sections would be aligned along the pre-surveyed right-of-way, welded together on the lay barge, and lowered into the water by the stringer crane. Because of the short construction window, trenching would follow close behind the pipeline lay vessel. Other support vessels, including tugs, supply vessels, and personnel transportation vessels, would also be needed and would most likely operate out of the port areas in Erie in the U.S. and Port Stanley in Canada.

Jetting, which involves the immediate installation of the pipeline into the trench, is the most commonly used construction method in deeper water, where tidal and other hydraulic action can fill in the trench before the pipe can be installed. This technique usually consists of a towed sled, or self-propelled buoyancy-stabilized machine, that moves along the pipeline and employs water jets to cut up, liquefy and remove the substrate from under the pipeline. An air lift or water education system is usually mounted behind the jet manifold to remove the liquefied soil from under the pipe and the pipe settles into the trench behind the sled (see figure 2.3.1-1). The excavated material is displaced laterally and allowed to settle on the lake floor. By controlling the speed of the jetting system, the spoil discharge velocity can be maintained at the minimum required to excavate the trench and to minimize the dispersion of the spoil into the surrounding water. Once the pipe is in the trench, the trench would be left to fill in naturally with localized slumping of the trench sediment immediately behind the jetting operation and longer-term

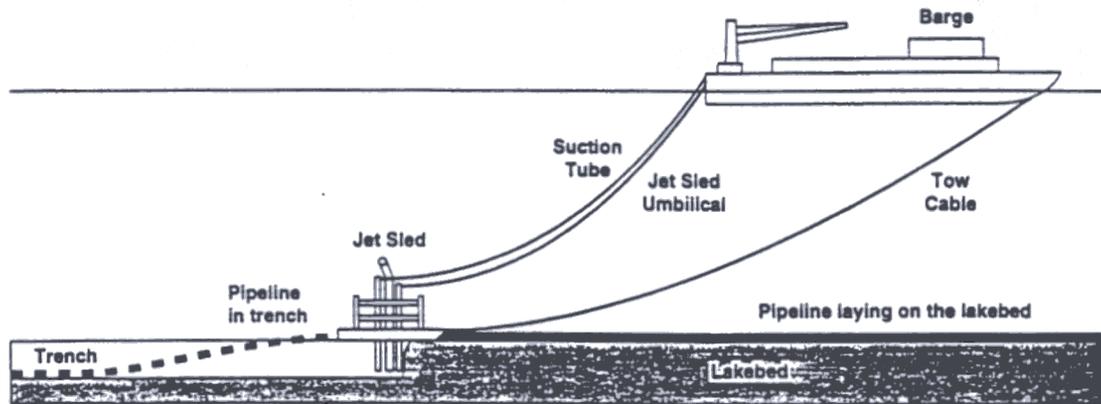
**Plan**

(Source: MPC, 1997)



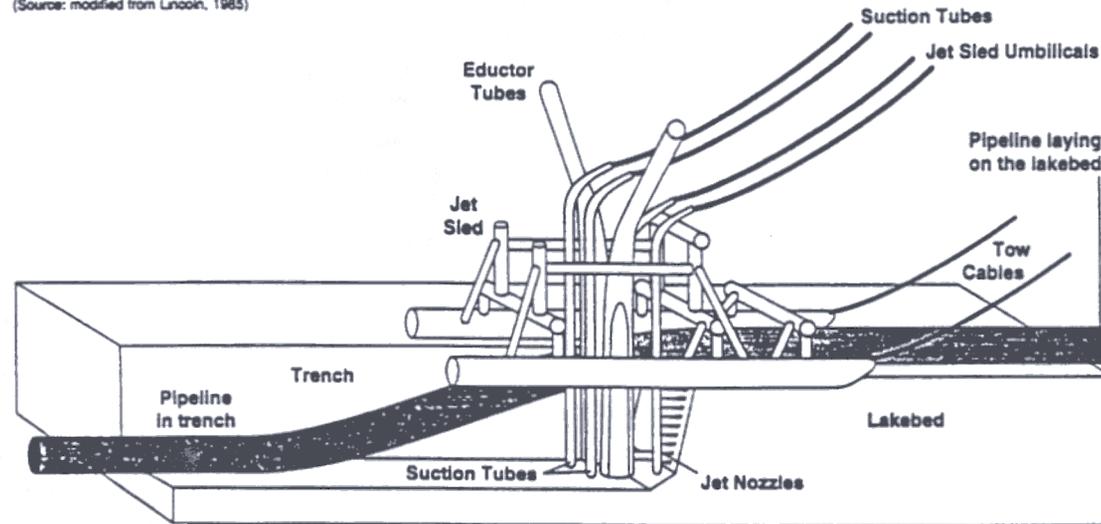
**Profile**

(Source: MPC, 1997)



**Jet Sled Details**

(Source: modified from Lincoln, 1985)



NOT TO SCALE

**MILLENNIUM  
PIPELINE  
PROJECT**

**TYPICAL  
JET BARGE  
OPERATION**

**FIGURE  
2.3.1-1**

sediment movement from currents and storm events. The jet barge technique has been used in waters up to 250 feet deep. Water depths along the proposed route in Lake Erie average between 80 and 100 feet deep in the deepest areas, and between 50 and 80 feet in the shallower areas.

### **2.3.2 General Overland Pipeline Construction Procedures**

Before the start of construction, Millennium would finalize land surveys, locate the centerline and construction work space, and complete land or easement acquisition. If the necessary land or easements cannot be obtained through good faith negotiations with landowners and the project has been certificated by the Commission, Millennium may use the right of eminent domain granted to it under Section 7(h) of the NGA and the Rules of Civil Procedure to obtain a right-of-way.

Overland pipeline construction in a rural environment would proceed as a moving assembly line as shown in figure 2.3.2-1 and as summarized below. The entire construction sequence is typically completed in an average of about 150 days, or 5 months, with most activities proceeding at an average rate of about 3,000 to 3,800 feet per day. Millennium estimates that the trench would not remain open for more than 30 days in any area and that there would be an additional 2 weeks between initial grading and trenching. Typically, there would be no more than 44 days between initial grading and backfilling.

Additional descriptions of each phase of construction, and proposed construction and restoration procedures, are included in Millennium's ECS in appendix E1 and the FERC's Plan and Procedures in appendix E2. In areas where Millennium would remove the existing pipeline (MPs 285.6 to 376.4), Millennium would remove the existing pipe and install the new pipeline using the same general methods as described below.

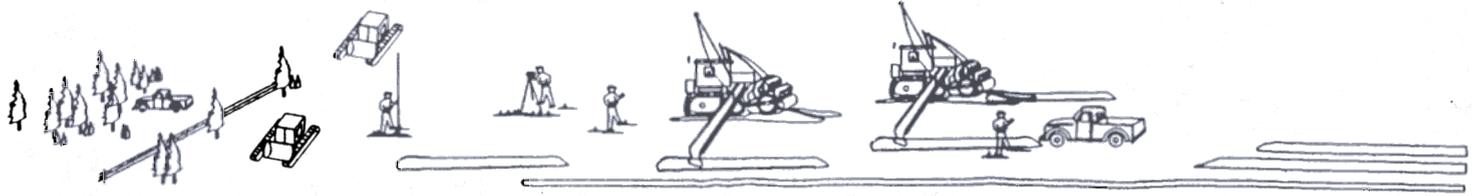
#### **Right-of-Way Survey**

The construction work area (e.g., nominal construction right-of-way and extra work areas) would first be surveyed and staked. Existing utility lines and other sensitive resources, identified in easement agreements or by federal and state agencies, would be located and marked to prevent accidental damage during pipeline construction. Millennium would use a nominal 75-foot-wide construction right-of-way, but also proposes to use part of the existing right-of-way for excess spoil storage and as a travel way for light-duty vehicles where the proposed pipeline would be adjacent to the existing Columbia pipeline. Landowners would be notified at least 5 days before the start of construction unless earlier notice is requested in the easement negotiations.

#### **Removal or Abandonment of Existing Pipeline**

Pipeline to be abandoned would either be abandoned in place (MPs 154.3 to 285.6) or removed (MPs 285.6 to 376.4). Pipeline may also be abandoned in place in areas such as highway, railroad, and waterbody crossings or where removal could result in adverse environmental impact. Where the pipe would be abandoned in place, the pipe would be emptied of all gas and cleaned using cleaning pigs to remove all foreign matter. The openings would then be capped and sealed before abandonment. There would be no disturbance of the existing right-of-way, except in areas where the pipeline is capped. Removal of the existing pipeline would involve excavating a trench over the old pipeline, removing the pipe, and installing the replacement pipe in the same location as the old pipe using the standard cross-country construction methods discussed below. Alternatively, the trench may be backfilled and compacted, and then retrenched for the installation of the new pipe.

**MILLENNIUM  
PIPELINE  
PROJECT**



ROUTE SELECTION,  
SURVEY, AND ROW  
ACQUISITION

RESTAKE,  
CLEARING AND  
GRADING  
(3500 FT. /DAY AVG.)

CENTERLINE  
SURVEY  
OF TRENCH

TOPSOIL SEGREGATION  
(AS APPROPRIATE)  
AND TRENCHING  
(ROCK FREE)  
(3500 FT. /DAY AVG.)

TRENCHING (ROCK)  
(3800 FT. /DAY AVG.)

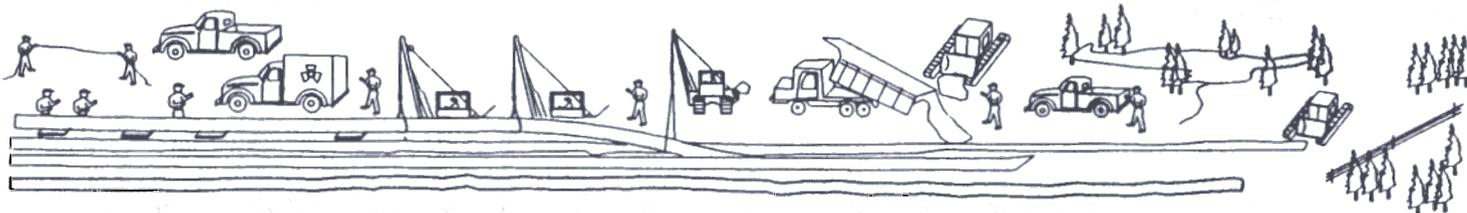


STRINGING

BENDING

LINE UP, STRINGER BEAD, AND HOT PASS  
(3500 FT. /DAY AVG.)

FILL AND CAP WELD  
(3500 FT. /DAY AVG.)



NOT TO SCALE

AS-BUILT  
FOOTAGE

X-RAY AND  
WELD REPAIR

COATING FIELD  
AND FACTORY  
WELDS

INSPECTION  
(JEEPING)  
AND REPAIR  
OF COATING

LOWERING IN  
AND TIE-INS  
(3500 FT. /DAY AVG.)

PAD AND BACKFILL  
(3200 FT. /DAY AVG.)

TEST AND  
FINAL TIE-IN  
(1300 FT. /DAY AVG.)

REPLACE TOPSOIL  
AND RESTORATION  
(3000 FT. /DAY AVG.)

**TYPICAL UPLAND  
PIPELINE  
CONSTRUCTION  
SEQUENCE**

**FIGURE  
2.3.2-1**

Where pipeline to be removed would cross major roadways, and is cased, the carrier pipe would be removed, and the casing pipe would be abandoned in place by capping, coating, and filling with appropriate material. At major road crossings where the carrier pipe is not cased, the carrier pipe would be abandoned in place in the same manner.

Columbia would retain rights to the pipeline abandoned in place and the right-of-way since Columbia anticipates the possibility of using the abandoned Line A-5 (or selling it for use) in the future. Millennium would install its pipeline 25 feet from the pipeline abandoned in place.

### **Clearing and Grading**

The construction work area would be cleared and graded to provide a relatively level surface for trench excavating equipment and a sufficiently wide work space for the passage of heavy construction equipment. Vegetation would be removed by mechanical cutting or by hand. In upland areas, brush would be disposed of by piling adjacent to the construction work area, or burned, or chipped and either given away, buried, or thinly spread across the right-of-way (less than 2 inches thick).

Logs and other usable wood products would remain the property of the landowner and would not be used unless permission is granted in the easement agreement. Usable timber (over 10 inches in diameter) would be cut into even lengths and stockpiled adjacent to the construction work area. Tree stumps and large rocks, which have been excavated or blasted from the trench, would be disposed of as agreed with the landowner and may be buried within the construction work area, windrowed adjacent to the construction work area, or removed to an approved landfill. No brush, timber, stumps, or large rocks would be stockpiled or buried within 50 feet of streams, or in wetlands, agricultural, or residential areas.

In agricultural areas, up to 16 inches of topsoil would be stripped from the construction work area in annually cultivated or rotated agricultural land, in idle or fallow fields (improved pasture),<sup>3/</sup> and where requested by the landowner. In areas maintained as residential lawns or yards, up to 12 inches of topsoil would be stripped from the construction work area. In wetlands without standing water or saturated soils, the top 12 inches of soil would be conserved from graded areas and the trench.

Temporary erosion controls would be installed immediately after initial disturbance of the soils and would be maintained throughout construction.

### **Trenching**

The trench would be excavated to a depth sufficient to provide the minimum cover required by DOT specifications. Typically, the trench would be about 6 feet deep, to allow for about 3 feet of cover, about 6 to 8 feet wide in stable soils and rock, and up to 12 feet wide at the top in sandy and saturated soils. In agricultural areas, depth of cover would be increased to 4 feet or 1 foot below existing drainage tile. All excavated soil would be temporarily stored on the non-working side of the right-of-way. Generally, the trench would not remain open for more than 30 days, except at hydrostatic test locations. The trench would not be excavated until the pipe is ready for installation and would be backfilled immediately at the crossings of waterbodies, roads that are open cut, residential areas, and trails. Where access across the trench is required, trench plugs or steel plates would be installed to permit safe crossing for livestock, vehicles, equipment, or people. Fencing would also be installed at the access points to prevent entry into the trench.

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<sup>3/</sup> Pasture from which crops or hay could be harvested.

In areas where mechanical equipment cannot break up and loosen the bedrock, blasting would be required. All blasting would be conducted only during daylight hours and in accordance with applicable Federal, state, and local laws, permits, and authorizations. Landowners would be notified at least 1 day before blasting. With the landowner's approval, pre- and post-blasting inspections would be conducted at all residential or commercial structures within 150 feet of blasting. Generally, excavated rock would be used to backfill the trench to the top of the existing bedrock profile, except in agricultural land where specific depths of cover over excavated rock material would apply. Large rock not suitable for use as backfill material would either be windrowed along the edge of the right-of-way with the landowner's permission, or hauled off the right-of-way and disposed of in an approved disposal area.

### **Pipe Stringing, Bending, and Welding**

After trenching, the pipe would be strung along the right-of-way and individual sections of pipe would be bent where necessary to fit the contours of the trench, aligned, welded together into long strings, and placed on temporary supports along the edge of the trench. All welds would be x-rayed to insure structural integrity and compliance with the requirements established by the American Petroleum Institute Standard 1104. Those welds that do not meet established specifications would be repaired or removed. Once the welds are approved, the welded joints would be coated with a protective coating equal to the rest of the pipeline to protect the pipeline from corrosion.

### **Lowering In and Backfilling**

The trench would be dewatered, cleaned of debris, and padded as necessary before the pipeline is lowered into the trench. Trench barriers and breakers would be installed before backfilling to prevent water movement along the pipeline. The trench would then be backfilled using the excavated materials. If the excavated material is rocky, the pipeline would be padded with select fill from commercial borrow areas or by separating suitable material from the existing trench spoil. No topsoil would be used for pipeline padding. After the trench is backfilled, the pipeline would be cleaned of any dirt, water, or debris by pipeline "pigs" which are propelled through the pipeline.

### **Hydrostatic Testing**

After backfill and cleaning, each segment of the pipeline would be hydrostatically tested according to DOT specifications with water obtained from nearby surface waters or available municipal supplies. Test water would be pumped into each test section, pressurized to design test pressure, and maintained at that pressure for about 8 hours. Any leaks detected would be repaired and the pipeline retested until the specifications are met. After testing a segment, the water may be pumped into the next test segment or discharged, either through an energy dissipater and erosion control devices off right-of-way, or back into the source waterbody through an aeration type energy dissipater, or into a transport trailer tank.

### **Cleanup and Restoration**

Within 10 days of backfilling, weather and soil conditions permitting, all work areas would be final graded and restored to preconstruction contours as closely as possible. To minimize future settling, the trench would either be crowned (with landowner permission) or compacted with tracked construction equipment. Surplus construction material and debris would be removed and disposed of at appropriate facilities. Initially, subsoil would be ripped to help alleviate compaction in agricultural areas and the topsoil would be returned to its original horizon (see section 2.3.3). Permanent erosion controls (waterbars or slope breakers) would be installed within the right-of-way, except in agricultural and pasture land where the landowner has not consented to their installation.

Restoration would begin within 6 days of final grading, weather and soil conditions permitting, and the construction work areas would be fertilized and seeded. Private property such as fences, gates, and driveways would be restored to a condition equal to or better than preconstruction condition and pipeline markers and warning signs would be installed at roads as required. In areas of new right-of-way, off-road vehicle control (trees, slash and timber barriers, gates and fencing) would be installed as agreed with each landowner or land manager.

### **2.3.3 Special Overland Construction Techniques**

To minimize construction impact in sensitive areas, Millennium would implement the mitigation measures defined in the ECS, the FERC Plan and Procedures, and as further described in section 5 of the DEIS. Many additional site-specific mitigation measures have been included on the construction alignment sheets. Typical construction techniques in these areas are summarized below.

#### **Agricultural Areas**

To the greatest extent practicable, construction and restoration in agricultural land would be completed between the last week in May and the first week in October. Millennium would employ an agricultural inspector, who by training and experience, is qualified to deal with all aspects of agricultural management during construction and would be responsible for assuring that construction is in accordance with all applicable requirements. The agricultural inspector, in consultation with the NYSDA&M, would be responsible for determining if soil and weather conditions are suitable for construction or restoration outside this time frame, or if construction activities should be restricted within this time frame. Construction would be within a 100- to 125-foot-wide right-of-way to allow for topsoil segregation and storage, and deeper cover under drainage tiles. In addition to topsoil segregation, at least two-thirds of the subsoil would be stripped and conserved from the construction work area to reestablish the thin soil profile where the bedrock is less than 20 inches deep.

Excess rock may be used to backfill the trench provided it is deeply buried (e.g., between 30 and 36 inches depending on the type of soils). During restoration, subsoil would be decompacted twice to at least 16 inches in depth and excess rock over 4 inches would be removed. The first phase of decompaction would be deep ripping of the subsoil to break apart the brick-like denseness resulting from the movement of construction equipment on the right-of-way. After the topsoil is replaced, the second phase of decompaction (soil-profile shattering) would involve use of a deep, angled-leg subsoiler, or paratill, to penetrate through the "A" soil horizon to the "B" horizon. Soil compaction tests would be administered for both subsoil and topsoil during final grading, and final tests would be completed during the monitoring program. Once topsoil is returned, construction equipment traffic would be restricted to prevent recompaction. All drainage tiles crossed by the pipeline would be marked, and any tiles damaged by construction would be repaired or replaced. Crop productivity in the construction work area would be monitored for 2 years following completion of restoration activities to determine if additional mitigation would be required to correct for excessive soil settling, soil compaction, rocks, or wetness.

#### **Waterbodies**

Construction across rivers and streams would be accomplished by either trenching across the waterbody (open-cut crossing) or using "dry crossing" construction techniques. An open-cut crossing involves trenching and installing the pipe directly across the stream flow. Dry crossing techniques include horizontal directional drilling under wide waterbodies, a dam and pump (pumping the water flow around the trench by installing dams upstream and downstream of the crossing), or a flumed crossing (directing the water flow through flumes and excavating the trench and installing the pipe under the flumes).

However, dry crossing construction techniques may not be effective in some situations or at some of the intermediate waterbody crossings (e.g., between 10 and 100 feet wide). To minimize environmental impact on streams, Millennium would implement its ECS and our Procedures (see additional discussion in section 5.3.2).

A directional drill would involve drilling a pilot hole underneath the waterbody and then enlarging that hole until the hole is large enough to accommodate the pipe. Pipe sections would be staged and welded along the right-of-way and then pulled through the bore hole. Because the pipe must be pulled down and through the bore hole, bending naturally to fit the contour of the hole, this technique is not effective for minor streams and is usually only used for wider waterbody crossings, where geologic conditions are acceptable.

### **Hudson River**

The pipeline would be installed in the Hudson River using an open cut, mechanical dredge construction method. Because this is a 2.2-mile-long crossing, two dredge barges would be used to excavate the trench and install the concrete-coated pipeline with 15 feet of cover in the navigation channel and 5 feet of cover elsewhere. Millennium stated that to minimize impact on the shortnose sturgeon and other anadromous species in the river, it proposes to install the pipeline between November 1, 1999 and January 31, 2000. Construction would take about 60 days to excavate the trench, 5 days to install the pipe, and 30 days to backfill the trench.

### **Wetlands**

Construction across wetlands would be accomplished by conventional pipeline construction techniques or, in saturated wetlands, by a push pull that involves assembling the pipeline in an upland area, lowering it into the trench, and pushing/pulling it along the trench through the wetland. Mats or timber riprap would be used to stabilize the travel lane for passage of construction equipment. Wetlands, with standing water or saturated soils, would be constructed separately to minimize the duration of construction disturbance. To minimize wetland impacts, Millennium would implement its ECS and our Procedures (see section 5.7 for additional discussion of construction procedures in wetlands).

### **Residential Areas**

Construction in residential areas (e.g., properties where the construction work area [construction right-of-way and extra work area] would be within 50 feet of a residence) would be accomplished by conventional pipeline, sewerline/stove-pipe, or drag-section construction techniques. These techniques may be used where residences are within 50 feet of the construction work area. For sewerline/stove-pipe construction, a short section of trench is dug, a section of pipe is laid and welded into place, and that section of the trench is backfilled immediately. For drag-section construction, a separate work space is required for prefabrication of short pipeline segments consisting of several sections of pipe. Once the trench has been dug, the prefabricated pipeline segments are moved into place, laid in the trench, welded into place, and the trench is backfilled. Either technique would limit the amount of land required for construction and the time the trench is left open in the vicinity of the affected residences.

### **Roads, Highways, and Railroads**

Construction across roads, highways, and railroads would be in accordance with requirements of applicable permits or approvals. Railroads, highways, and most paved roads would be crossed by boring underneath the crossing (bored crossing) and installing the pipe within a casing if required by the permitting

authority. A road bore requires excavating pits on both sides of the road at the depth of the pipeline and boring a hole equal to the diameter of the pipe or casing, if required. The pipe section and/or casing is then pushed through the bore hole. If additional pipe sections are required, they are usually welded to the first section of pipe in the bore pit before being pushed through the bore hole. There would be little or no disruption of traffic on roads that are bored. Other roads and driveways may be bored or crossed by trenching across the road (open-cut crossing). Any open trenches would be either fenced or covered with steel plates during all non-working hours.

### **Powerlines**

The Millennium pipeline would be constructed adjacent to powerlines operated by Niagara Mohawk, New York State Electric and Gas, Orange and Rockland Utilities, and Con Ed. Safety and design considerations for construction under or near powerlines are addressed in 29 CFR 1910.269 (Electric Power Generation, Transmission and Distribution), 1926.950-960 (Power Transmission and Distribution), 1926.416 (Electrical Safety Related Practices), and 1926.550 (Cranes and Derricks) and in state regulations including the Consolidated Laws of New York Labor Section 202-h (“High-Voltage Proximity Act”), Compilation of Codes, Rules and Regulations of the State of New York Title 16, Section 25.467 (relating to external corrosion control and electrical isolation), Title 16, Section 127.1 (relating to allowable induced voltages in pipelines), Title 12, Section 23-1.13 (electrical hazards), and Title 12, Section 23-9.6(e)(7) (aerial baskets). These regulations establish safe clearances for equipment and personnel working near powerlines as well as precautionary actions that must be taken to protect equipment and personnel from electric shock. In addition to state regulations, the powerline company may require additional precautions to minimize the potential for damage to the powerline structures and associated facilities, and possible power outages.

Although construction techniques would not significantly differ from those described above, additional special construction, maintenance, and operating procedures would be implemented to minimize risk to workers, the pipeline, and the powerline. These procedures can include specialized training for workers, maintaining minimum distances between power structures and lines, providing grounding equipment on all construction vehicles, and additional monitoring of construction equipment operating within powerline rights-of-way. These procedures would be developed between Millennium and the affected powerline company.

#### **2.3.4 Aboveground Facility Construction Procedures**

Construction of the three measurement and regulation facilities would involve clearing and grading, where necessary, for placement of the facilities, piping, and structures. The sites would be cleared of trees, brush, and debris; graded and compacted to surveyed elevations; covered with gravel or paved; and fenced for construction security and safety.

Appurtenant pipeline facilities (mainline valves, block valves, and pig launchers and receivers) would be installed over the pipeline and in areas easily accessible to operating personnel. Valve assemblies would be installed at intervals specified in the DOT regulations, and would be fenced, as necessary to protect them from damage or vandalism.

All relevant measures of the ECS, Plan, and Procedures would be implemented during construction of the aboveground facilities.

### **2.3.5 Corrosion Protection and Detection Systems**

The corrosion prevention and detection systems are those that would meet the minimum requirements for protection of metallic facilities from external, internal, and atmospheric corrosion. These systems would be routinely monitored by survey crews as part of Millennium's ongoing pipeline integrity program. Cathodic protection would be supplied primarily by deep well groundbeds within the permanent right-of-way and would be supplemented at some locations with remote groundbeds and/or magnesium or zinc anodes attached to the pipe. Millennium proposes to use the existing corrosion and detection systems of Columbia's Line A-5, where appropriate. However, Millennium has also identified locations where remote ground beds would be required (see table 2.1-1).

Generally, remote conventional ground beds would be installed a minimum of 500 feet from the pipeline and anodes would be installed perpendicular to the pipeline. The ground bed would affect an area 900 feet long by 50 feet wide in which a 2-foot-deep by 1-foot-wide trench would be excavated along the length of the ground bed. The anodes would be installed in 12-inch-diameter by 108-inch-deep vertical holes adjacent to the trench. After installation, the area would be backfilled and marked to prevent damage. Deep well anodes could also be installed using a 10-inch-diameter well drilled a minimum of 50 feet below the surface and connecting to a surface junction box. This would require an approximate 500-foot by 50-foot area that is perpendicular to the right-of-way and protected by a permanent fence.

## **2.4 OPERATION AND MAINTENANCE**

Millennium would operate and maintain the pipeline in accordance with applicable Federal and state regulations. The right-of-way would be patrolled by air and by ground on a routine basis, and erosion or unstable conditions repaired as necessary. Routine vegetation maintenance would be in accordance with the ECS and our Plan and Procedures, and would include annual mowing or hand clearing of a 10-foot-wide corridor centered over the pipe for the entire length of the pipeline to permit access, facilitate periodic corrosion and leak surveys, and allow visibility of the right-of-way during aerial monitoring. Periodic vegetation maintenance would be done no more frequently than once every 3 years and would be limited to a 50-foot-wide corridor in upland areas. In wetlands and within 25 feet of waterbodies, annual maintenance would be confined to the 10-foot-wide corridor centered over the pipe and periodic maintenance would be confined to the removal of trees over 15 feet in height within a 30-foot-wide corridor centered over the pipeline.

## **2.5 SAFETY CONTROLS**

Section 5.12 of this DEIS describes the DOT safety regulations and requirements for natural gas pipelines. Among other requirements, the DOT specifies class locations for pipe wall thickness. These class locations are based on population density, as determined by the number of buildings intended for human occupancy, within 220 yards of the pipeline for any continuous 1-mile length of pipeline. Class I pipe is specified for 10 or fewer buildings, Class II pipe for more than 10 but fewer than 46 buildings, and Class III pipe for 46 or more buildings intended for human occupation. In addition, block valves to shut off gas flow in the event of an emergency must be spaced at regular intervals as determined by class locations.

All external pipe surfaces would be coated with a fusion-bonded epoxy corrosion coating. Concrete coating would be applied over the corrosion coating in locations where weight is required for buoyancy control. The pipeline would be installed within a casing at road and railroad crossings when required by a permitting agency to withstand superimposed loads.

The pipeline system would be monitored and controlled 24 hours a day by gas controllers that detect pressure drops in the pipeline that could indicate a leak. Leak patrols would be conducted at least once a year and more often in areas specified in DOT regulations. These patrols would observe surface conditions on and adjacent to the pipeline right-of-way and identify any indications of leaks, construction activity, or other factors that may affect the safety and operation of the pipeline. In addition, every year, Millennium would provide educational information on how to identify and report leaks to landowners along the pipeline.

In the event of an emergency, Millennium personnel would work with local emergency response organizations and public officials to coordinate the response and protect the safety of the public. Trained personnel would be available at five locations along the pipeline (Mayville, Horseheads, Binghamton, Port Jervis, and in Westchester County). Public safety presentations to local emergency response officials would be conducted before the pipeline goes into service and every 2 years thereafter. Millennium would also establish general service agreements with pipeline contractors to provide supplementary manpower and equipment if needed to respond to an emergency.

## **2.6 FUTURE PLANS AND ABANDONMENT**

The Millennium Pipeline Project facilities would provide a new delivery system for natural gas supplies from Canada and the U.S. between Chautauqua and Westchester Counties, New York. Millennium has identified no future plans for additional facilities on the Millennium Pipeline Project.

However, interconnecting pipelines and meter stations could be proposed in the future to serve local distribution systems, electric power plants, and other natural gas customers. These new demands may also affect the status of Columbia's abandoned Line A-5. Columbia has indicated that it has received several offers for acquisition of all or segments of the pipeline to be abandoned in place, and proposes to retain rights to the abandoned pipeline and the right-of-way for potential future use. If and when Millennium (or Columbia) proposes to construct additional facilities (or reactivate existing facilities), these facilities would be subject to the appropriate Federal and state review.

Millennium has no plans for abandonment of the Millennium Pipeline Project facilities, which have an estimated life of at least 20 years. Any abandonment of the facilities would be subject to the approval of the Commission under Section 7(b) of the NGA, and would comply with DOT regulations and specific agreements or stipulations applicable to a specific segment of the right-of-way. Future abandonments would be reviewed as required by the regulations at the time of the abandonment.

## **2.7 PERMITS, APPROVALS, AND REGULATORY REQUIREMENTS**

The Commission is required to ensure compliance with Section 7 of the Endangered Species Act (ESA) and Section 106 of the National Historic Preservation Act (NHPA). Section 7 of the ESA, as amended, states that any project authorized, funded, or conducted by any Federal agency (e.g., the Commission) should not "... jeopardize the continued existence of any endangered species or threatened species or result in the destruction or adverse modification of habitat of such species which is determined ... to be critical ..." (16 U.S. Code §1536(a)(2) 1988). The Commission is required to consult with the U.S. Fish and Wildlife Service (FWS) and the National Marine Fisheries Service (NMFS) to determine whether any federally listed or proposed endangered or threatened species or their designated critical habitat occur in the vicinity of the project. If, upon review of existing data, the Commission determines that these species or habitats may be affected by the project, the Commission is required to prepare a Biological Assessment (BA) to identify the nature and extent of adverse impact, and to recommend mitigation measures that would avoid the habitat and/or species, or reduce potential impact to acceptable

levels. If, however, the Commission determines that no federally listed or proposed endangered or threatened species or their designated critical habitat would be affected by the project, no further action is necessary. See sections 4.6 and 5.6 of this DEIS for the status of this review.

Section 106 of the NHPA requires the FERC to take into account the effects of its undertakings on any prehistoric or historic sites, districts, buildings, structures, objects, or properties of traditional religious or cultural importance to Native Americans, listed on or eligible for listing on the National Register of Historic Places (NRHP), and to afford the Advisory Council on Historic Preservation (ACHP) an opportunity to comment on the undertaking. The Commission has requested that Millennium, as a non-Federal party, assist it in meeting its obligations under Section 106 by preparing the necessary information and analyses as required by the ACHP procedures in 36 CFR Part 800. The FERC is required to consult with the appropriate State Historic Preservation Officer (SHPO) regarding the NRHP eligibility of cultural resources and the potential effects of the proposed undertaking on any NRHP-listed or -eligible cultural resources. See sections 4.9 and 5.9 of this DEIS for the status of this review.

In addition to the FERC's requirement for a Certificate, other Federal, state, or local regulatory agencies may have environmental permit or approval authority over portions of the proposed project (see table 2.7-1). The Commission states in its orders that applicants should cooperate with state and local agencies. However, any state or local permits issued with respect to the jurisdictional facilities must be consistent with the conditions of any Certificate the Commission may issue. Although the Commission encourages cooperation between interstate pipelines and local authorities, this does not mean that state and local agencies, through application of state or local laws, may prohibit or unreasonably delay the construction or operation of facilities approved by the Commission. In November 1998, Millennium filed its permit application with the New York State Department of Environmental Conservation (NYSDEC).

At the Federal level, required environmental permits and approval authority outside the FERC's jurisdiction include compliance with the regulations of the Clean Water Act (CWA), the Rivers and Harbors Act, and the Coastal Zone Management Act. Each of these statutes has been taken into account in the preparation of this document. Federal requirements of the CWA include compliance with sections 401, 402, and 404. Water quality certification (section 401) has been delegated to state jurisdiction. The National Pollutant Discharge Elimination System (NPDES) permit (section 402) would be needed for discharge of stormwater from construction areas or discharge of hydrostatic test water. Both New York and Pennsylvania have been delegated NPDES permitting authority.

The COE has responsibility for determining compliance with all regulatory requirements associated with section 10 of the Rivers and Harbors Act and section 404 of the CWA. Section 10 permits would be required for all construction activities that occur in navigable waterways. The section 404 permitting process regulates the discharge of dredged or fill material associated with the construction of pipelines across streams or in wetlands. The Millennium Pipeline Project would cross three COE districts: Pittsburgh, Pennsylvania; and Buffalo and New York, New York. The COE has indicated that an individual section 404 permit would be required for this project.

Before an individual section 404 permit can be issued, the CWA requires that a section 404(b)(1) guidelines analysis be completed. The FERC, in the NEPA review required to prepare this DEIS, has analyzed all technical aspects required for the section 404(b)(1) guidelines analysis, including analysis of natural resources and cultural resources affected by the project, as well as analyses of alternatives and route variations that would eliminate or minimize the discharge of fill material into waters of the U.S. The results of these studies are presented in this DEIS. In addition, Millennium's ECS and our Procedures constitute a set of best management practices that Millennium would implement during construction to

minimize adverse impact on waters of the U.S. (see appendix E). In November 1998, Millennium filed its joint permit application with the COE.

The Millennium Pipeline Project facilities would be within the coastal zone of Pennsylvania and New York. Before the Commission can approve construction of the project, Millennium must obtain a determination of consistency with the Federal coastal zone management program in Pennsylvania and New York.

| TABLE 2.7-1   |   |
|---|---|
| Major Environmental Permits and Reviews for the Millennium Pipeline Project |   |
| Agency  | Permit/Clearance  |
| <b>FEDERAL</b>  |   |
| Advisory Council on Historic Preservation                                   | Comment on the project and its effects on historic properties.  |
| Federal Energy Regulatory Commission  | Certificate of Public Convenience and Necessity   |
| U.S. Department of the Army<br>Army Corps of Engineers                      | Section 10 Permit<br>Section 404 Permit   |
| U.S. Department of the Interior<br>Fish and Wildlife Service                | Endangered and Threatened Species Biological Opinion, if needed.  |
| U.S. Department of Commerce<br>National Marine Fisheries Service            | Endangered and Threatened Species Biological Opinion, if needed.  |
| <b>PENNSYLVANIA</b>   |   |
| Department of Environmental Protection                                      | Section 401 Water Quality Certificate<br>Hydrostatic Test Water Discharge Permit (NPDES, Section 402)<br>Stormwater Discharge Permit (Section 402)<br>Coastal Zone Management Consistency Determination |
| Division for Historic Preservation  | Review/comments on construction activities affecting cultural resources (Section 106, NHPA)   |
| <b>NEW YORK</b>   |   |
| Department of Environmental Conservation                                    | Section 401 Water Quality Certificate<br>Hydrostatic Test Water Discharge Permit (NPDES, Section 402)<br>Stormwater Discharge Permit (Section 402)  |
| Department of State   | Coastal Zone Management Consistency Determination   |
| Office of Parks, Recreation, and Historic Preservation                      | Review/comments on construction activities affecting cultural resources (Section 106, NHPA)   |